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⑰ **Maltogenic amylase enzyme product, preparation and use thereof.**

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## Description

This invention concerns a novel maltogenic amylase and a process for its preparation.

#### 5 Background of the invention

$\beta$ -amylases are maltogenic exo-amylases which hydrolyse  $\alpha$ -1,4-glycosidic bonds from the non-reducing ends of amylose, amylopectin, or glycogen to produce the  $\beta$ -form of maltosa. The  $\beta$ -form of maltose will isomerise spontaneously in aqueous solutions to a mixture of the  $\alpha$ - and  $\beta$ -form.

$\beta$ -amylases may be used to produce maltose containing syrups of use in the confectionery-, baking-,  
10 and brewing industries.

$\beta$ -amylases have been isolated from various plants and microorganisms (W. M. Fogarty and C. T. Kelly, Progress in Industrial Microbiology, Vol. 15, p. 112—115, 1979). The  $\beta$ -amylases known from plants (barley, sweet potato, and soy beans) and from the *Bacillus* species *B. mycoides*, *B. megaterium*, and *B. polymyxa* are all enzymes whose activity is inhibited by sulphhydryl reagents, such as PCMB  
15 (parachloromercuribenzoate) thus indicating that the active site involves an SH-group.

Hitherto only one  $\beta$ -amylase has been described which is not inhibited by PCMB, namely a  $\beta$ -amylase produced by *Bacillus circulans* (US-patent 4,011,136) The *B. circulans*  $\beta$ -amylase is more thermostable than the above mentioned  $\beta$ -amylases. However, it is rapidly inactivated at and above 65°C.

In a process for the production of maltose wherein starch in an aqueous medium is hydrolyzed by a  
20  $\beta$ -amylase it is, however, advantageous to use a process temperature of about 65—70°C to inhibit retrogradation and to avoid microbial infections.

Therefore, the above mentioned *Bacillus circulans*  $\beta$ -amylase is less than well suited for commercial use at about 65—70°C because of too rapid deactivation.

The above-mentioned US-patent 4,011,136 corresponds to GB—A—1476727.

25 In GB—A—1,408,158, a  $\beta$ -amylase from *B. megaterium* strains is described, the enzyme, according to Claim 1 thereof, having a residual activity at 60°C of about 80%. EP—A2—0034470, Example III, describes cloning of a  $\beta$ -amylase gene from a *B. cereus* strain. The  $\beta$ -amylase enzyme is described in GB—A—1,466,009, from which it appears that all enzyme activity is lost after 10 minutes at 65°C (see Figure 4).

30 In US-patent No. 3,804,715 is disclosed a heat resistant  $\beta$ -amylase which is extracted from wheat bran as described in British Patent No. 1,130,398. The  $\beta$ -amylase is, however, less attractive in a commercial process as compared with an enzyme derived from a bacterial source because the latter can be produced on a large scale at relatively low costs compared to that of a  $\beta$ -amylase of plant origin.

Therefore, there exists a need for an effective microbial maltogenic amylase preparation which is  
35 sufficiently thermostable to be employed at 65—70°C for extended periods of time to allow hydrolysis of the starch in an economical way.

It is an object of the present invention to furnish a novel microbial maltogenic amylase which apart from not being inactivated by sulphhydryl reagents as PCMB has a higher temperature stability than the microbial  $\beta$ -amylases already known.

40 The present invention is based upon the discovery that a novel extracellular maltogenic enzyme (C599 amylase) having such properties is produced from a newly isolated microorganism belonging to the *Bacillus stearothermophilus* complex.

For better understanding of the invention herein and the description which follows, attention is directed to the attached drawing wherein:

45 Figure 1 is a plot of relative activity of the maltogenic enzyme against temperature;

Figure 2 is a plot of relative activity against pH; and

Figure 3 depicts the restriction endonuclease cleavage map for the novel plasmid pDN452 of this invention.

#### 50 Summary of the invention

According to its first aspect, the present invention provides a maltogenic amylase characterised by having a temperature optimum measured at 30 min reaction time in acetate buffer (0.1 M) at pH 5.5 of about 60°C, a pH optimum at 30 min reaction time as determined in a MC Ilvaine buffer at 60°C of from 4.5  
55 to 6, a residual activity after 60 minutes at 70°C in acetate buffer (0.1 M) at pH 5.5 of at least 75% and being obtainable by cultivation in a suitable nutrient medium of *Bacillus* strain NCIB 11837.

The maltogenic amylase product may be in solid or liquid form. Solid forms will generally have an activity of 500—25000 U (as hereinafter defined) per gram.

60 According to its second aspect, the present invention provides a process for preparing a maltogenic amylase enzyme product according to the first aspect of the present invention, wherein a transformed host microorganism belonging to the *Bacillus* group and containing the gene coding for the maltogenic amylase produced by *Bacillus* strain NCIB 11837 is cultivated in a suitable nutrient medium containing carbon and nitrogen sources and inorganic salts.

Furthermore, by means of DNA recombinant technique the gene coding for the novel thermostable  
65 maltogenic amylase has been transferred into another microorganism which produces, under appropriate

conditions of cultivation, substantially greater amounts of the maltogenic amylase than are produced by the donor microorganism (C599)

According to its third aspect, the present invention accordingly provides a method of preparing a maltogenic amylase enzyme product by transforming a suitable host microorganism with a recombinant plasmid containing a gene coding for the maltogenic, thermostable amylase and cultivating the transformed microorganism in a suitable nutrient medium containing carbon and nitrogen sources and inorganic salts optionally followed by recovery of said maltogenic amylase enzyme product.

According to a further aspect, the present invention provides a process for producing a recombinant plasmid containing the gene coding for the maltogenic amylase in accordance with the first aspect of the present invention comprising cutting chromosomal DNA from a donor microorganism productive of said amylase with an appropriate restriction enzyme to obtain a linear DNA-sequence containing the amylase coding gene, cutting a suitable vector with an appropriate restriction enzyme to obtain a second linear DNA-sequence and ligating the linear DNA-sequences to obtain a recombinant plasmid containing the amylase gene, characterised in that the donor microorganism is *Bacillus* strain NCIB 11837.

The vector, preferably an *E. coli* plasmid, is cut with an appropriate restriction enzyme that will give linear DNA with ends that can be joined to ends of the fragments of donor DNA.

Ligation of the two linear sources of DNA-sequences is accomplished by means of a ligase using techniques well known in the art.

According to a preferred embodiment of the present invention the host microorganism is selected from the *Bacillus* group, preferably *B. subtilis*.

Transformation of the host microorganism is also accomplished by well known methods including transforming of the recombinant plasmid into *E. coli* cells, identifying starch degrading transformants and subcloning the recombinant plasmid from such Amy<sup>+</sup> transformants into the chosen host microorganism.

The host microorganism (which preferably does not display amylase activity) can upon acquisition of the said recombinant plasmid produce the novel maltogenic amylase when cultured on an appropriate culture medium. The amylase is secreted into the growth medium, thus providing a simple enzyme recovery step.

The present invention also provides a new recombinant plasmid, containing the gene coding for the maltogenic amylase in accordance with the first aspect of the present invention. The plasmid can be prepared by cleaving chromosomal DNA from *Bacillus* C599 with the restriction enzyme MboI, isolating DNA-fragments in the range of 4—12 kb (kilobase pairs), ligating with *E. coli* plasmid pACYC184, which has been cut with restriction enzyme BamHI, transforming into *E. coli* cells, identifying the starch degrading transformants which harbour plasmids containing the amylase gene, cutting said plasmids with a restriction enzyme Sau3AI, ligating the DNA-fragment expressing amylase activity with plasmid pBD64 which has been cut with the restriction enzyme BamHI and transforming the new recombinant plasmid into *B. subtilis*.

Figure 3 depicts the restriction endo-nuclease cleavage map for this novel plasmid pDN452. The novel plasmid is a 7.6 kb hybrid plasmid which comprises the nucleotide sequence of pBD64 and inserted at the BamHI site of this plasmid the DNA sequence from *Bacillus* C599 coding for the said amylase.

According to a further aspect of the present invention provides a process for producing high purity maltose syrup comprising treating starch in an aqueous medium with the maltogenic amylase enzyme in accordance with the first aspect of the present invention in the optional presence of  $\alpha$ -1,6-glucosidase.

Tests have shown that the novel maltogenic amylase enzyme product is suitable for the production of maltose and high maltose syrups. Such products are of considerable interest by the production of certain confectioneries because of the low hygroscopicity, low viscosity, good heat stability and mild, not too sweet taste of maltose.

The industrial process of producing maltose syrups comprises liquefying starch, then saccharification with a maltose producing enzyme, and optionally with an enzyme cleaving the 1,6-branching points in amylopectin, for instance an  $\alpha$ -1,6-amyloglucosidase.

Although the novel enzyme of this invention in many respects reacts like the known  $\beta$ -amylases it differs therefrom in several essentials as will appear in the following detailed description and, consequently, the novel enzyme is characterized as a maltogenic amylase, rather than a  $\beta$ -amylase.

The novel enzyme migrates at SDS-polyacrylamid gelelectrophoresis as a single band indicating a molecular weight of about 70,000 Dalton. The isoelectric point determined by thin layer gelelectrofocusing is 8.5.

C599 amylase hydrolyzes amylopectin, glycogen, and amylose, maltose constituting a substantial part of the reaction products. Glucose is generated in small amounts corresponding to 1—10% of the maltose formed.

From branched polysaccharides, such as amylopectin and glycogen C599 amylase forms limit dextrins, which can be hydrolyzed by glycoamylase.

Sulphydryl reagents, such as para-chlor-mercuribenzoate and chelating agents, such as EDTA do not have any influence on the enzyme activity.

C599 maltogenic amylase differs from the known  $\beta$ -amylases in the following respects:

1. It hydrolyzes Schardinger-cyclodextrins quantitatively. Schardinger- $\beta$ -cyclodextrin is hydrolyzed into maltose+glucose in a molar ratio of 3:1, whereas  $\alpha$ -cyclodextrin is hydrolyzed into maltose+glucose

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in a molar ratio of 10:1. <sup>1</sup>HNMR spectral analysis of  $\alpha$ -cyclo dextrins incubated with the maltogenic amylase shows the initial formation of  $\alpha$ -maltose as the first main product.

2. Maltotriose is quantitatively cleaved into equimolecular amounts of maltose and glucose. <sup>2</sup>HNMR spectral analysis of maltotriose incubated with the maltogenic amylase shows that the hydrolysis product is  $\alpha$ -maltose+glucose.

3. It is stable in buffer at 70°C, and

4. The limit dextrins of C599 maltogenic amylase do not form coloured complexes with I<sub>2</sub>-KI-reagents.

Accordingly the maltogenic amylase according to the invention is an exoenzyme which attacks the  $\alpha$ -1,4-glycosidic bonds the main hydrolysis product being  $\alpha$ -maltose.

The ability of the maltogenic amylase of the present invention to cleave maltotriose present in the known maltose syrups quantitatively into maltose and glucose thereby increasing the maltose yield is noteworthy as lately there has been an increasing interest in high maltose syrups containing more than 80% maltose.

### Detailed description of the invention

The microorganism capable of producing the maltogenic amylase according to the present invention was selected by means of its ability to grow on an agar substrate prepared as follows:

Tryptone (10 g), amylopectin (CPC snowflake 10 g), Bacto agar (40 g) and deionized water (1000 ml) are mixed aseptically at 55°C with an equivalent amount of a salt solution of the following composition:

(NH <sub>4</sub> ) <sub>2</sub> SO <sub>4</sub>	0.04% by weight
MgSO <sub>4</sub> · 7H <sub>2</sub> O	0.1% " "
CaCl <sub>2</sub>	0.04% " "
KH <sub>2</sub> PO <sub>4</sub>	0.6% " "

the pH of the salt solution being adjusted to 3.0 with 10 N sulphuric acid.

Soil samples collected at Krisuvik, an area with hot springs on Iceland, were spread on the above agar substrate and incubated at 65°C.

After 48 hours the agar surface was coloured with iodine vapour and a colony, C599, surrounded by a zone of uncoloured amylopectin was isolated.

The isolated colony of C599 with underlying agar was incubated overnight with starch of pH 4.5 at 60°C and 70°C. A thin layer chromatography examination revealed maltose as the main product of hydrolysis.

The isolated microorganism C599 was deposited with the National Collection of Industrial Bacteria, Torry Research Station, Aberdeen, Scotland, on 15th March 1983 and accorded the reference number NCIB 11837.

### Taxonomy

The recently discovered microorganism according to the present invention is an aerobic rod and spore forming bacterium. Consequently, it belongs to the genus *Bacillus*.

On agar substrates where the sporulation is poor the culture autolyses rapidly and dies. Therefore, it has been impossible to carry out the taxonomic programme normally used for classification of *Bacillus* species.

However, the morphology and the temperature for growth which lies between 50 and 70°C indicates that the new microorganism belongs to the *Bacillus stearothermophilus* complex.

### Morphology

The spores are oval, about 1×1.6  $\mu$  and are terminally to subterminally placed.

The sporangia are strongly swollen and look like rackets or drumsticks.

### Determination of enzyme activity

One maltogenic amylase unit (U) is defined as the amount of enzyme which under standard conditions (temperature 60°C, pH 5.5, and reaction time 30 minutes) produces reducing sugar corresponding to 1  $\mu$ mol maltose per minute.

A 0.5% soluble starch (supplied by Merck) in 0.1 M acetate buffer of 0.05 M phosphate buffer (pH 5) is incubated with 1 ml of the enzyme dissolved in deionized water containing 0.1—0.2 U per ml. The reaction is stopped after 30 minutes by addition of 4 ml 0.5N NaOH.

The content of reducing sugar is then determined by means of the Somogyi method (Somogyi: J. Biol. Chem., 153, p. 375—380 (1944)).

An alternative way of determining the enzyme activity is based upon the capability of the maltogenic amylase to quantitatively cleave maltotriose into equimolar amounts of maltose and glucose.

One maltogenic amylase NOVO unit (MANU) is defined as the amount of enzyme which under standard conditions cleaves 1  $\mu$ mol maltotriose per minute. The enzyme reaction is stopped by shifting pH to about 11. The glucose formed is by means of glucose dehydrogenase (Merck, GlucDH) converted into gluconolacton under formation of NADH. The amount of NADH formed is measured by colorimetric determination at 340 nm.

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### Standard conditions:

Temperature  $37^{\circ}\text{C} \pm 0.05^{\circ}\text{C}$   
pH 5.0  
Incubation time 30 min.

5

### Reagents:

#### 1. 0.1 M citrate buffer, pH 5.0

5.255 g citric acid ( $\text{C}_6\text{H}_8\text{O}_7$ ,  $\text{H}_2\text{O}$ ) is dissolved in about 200 ml demineralized water and pH is adjusted to 5.0 with 4.0/1.0 N NaOH. Demineralized water is added up to 250 ml and pH is controlled. The buffer solution may be stored for one week in the refrigerator (pH must be checked before use) but is preferably prepared each test day.

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#### 2. Maltotriose substrate 20 mg/ml

To 500 (1000) mg maltotriose (Sigma M 8378) is added citrate buffer (reagent 1) up to 25 (50) ml. To be prepared each test day.

15

#### 3. GlucDH reagent

Enzyme mixture, Merck No. 14055 flask "1" and "2", is filled up with buffer solution, Merck No. 14051. After 15 min. standing the flask contents are transferred to a 500 ml measuring flask containing about 200 ml buffer (Merck No. 14051) and additional buffer is added up to 500 ml. Stable 14 days in refrigerator.

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#### 4. Stopreagent

0.06 N NaOH.

#### 25 Glucose standard curve:

1.6 g glucose is dissolved in 1000 ml demineralized water and aliquots of 1.0, 2.0, 4.0, 6.0 and 10.0 ml are diluted with demineralized water up to 100 ml. The obtained five standard solutions have a glucose concentration of 88.8, 177.6, 355.2, 532.9 and 888.1  $\mu\text{mol/liter}$  respectively.

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The glucose standard curve is made by mixing 2.0 ml of the above glucose standard solutions with 3.0 ml GlucDH reagent and incubating for 30 min. at ambient temperature whereafter  $\text{OD}_{340}$  is measured. As blank a sample with demineralized water instead of glucose is used.

#### Enzyme test sample

The test samples are diluted with demineralized water so that the end dilution is within the interval covered by the standard curve.

35

#### Assay:

To 500  $\mu\text{l}$  enzyme (preheated to  $37^{\circ}\text{C}$ ) was added 500  $\mu\text{l}$  maltotriose substrate (preheated to  $37^{\circ}\text{C}$ ) and the mixture was after careful mixing placed on a water bath ( $37^{\circ}\text{C}$ ). After 30 min reaction time the test tube was removed from the water bath and 1000  $\mu\text{l}$  stop reagent was added. 3.0 ml GlucDH reagent was then added and  $\text{OD}_{340}$  was measured after 30 min standing at ambient temperature.

40

As blank a sample containing enzyme, stop reagent and maltotriose substrate was used. The maltotriose substrate was not added until immediately after the stop reagent.

#### 45 Enzyme preparation

A *Bacillus* strain capable of producing the maltogenic amylase of the present invention is usually propagated on a solid substrate prior to its cultivation under aerobic conditions in a suitable fermentation medium. Both media contain assimilable sources of carbon and nitrogen besides inorganic salts optionally together with growth promoting nutrients, such as yeast extract. The fermentation is typically conducted at 50— $55^{\circ}\text{C}$  and at a pH of 6.5 and preferably kept approximately constant by automatic means. The enzyme is excreted into the medium.

50

The ensuing fermentation broth may be freed of bacterial cells, debris therefrom together with other solids, for example by filtration. The supernatant containing the enzyme may be further clarified, for example by filtration or centrifugation, and then concentrated as required, for example by ultrafiltration or in an evaporator under reduced pressure to give a concentrate which, if desired, may be taken to dryness, for example by lyophilization or spray-drying. Typically, the resulting crude enzyme product exhibits an activity in the range of about 500—25,000 E per gram.

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#### Purification of enzyme

The maltogenic amylase of the present invention can be purified from a batch fermentation culture broth as follows:

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250 litres of culture broth with an enzyme activity of 4 E per ml is filtered and the filtrate is ultrafiltered, germ filtered, and freeze-dried. 193 g of freeze-dried powder are obtained having an activity of 2400 E per g corresponding to 47% of the original activity.

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The powder is dissolved in 15 mM acetate buffer, pH 5.0 and dialysed against 15 mM acetate buffer pH

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5.0 until the conductivity is about 1 mS. The dialyzate is then applied to a cation exchanger CM-sepharose C1—6B which has been equilibrated with the same buffer. The amylase passes through the column whereas 60% of the remaining proteins is withheld by the ion-exchanger.

The pH of the effluent from this column is adjusted to 4.0 with acetic acid and the eluate is subsequently applied to a CM-sepharose C1—6B column equilibrated with 15 mM acetate buffer pH 4.0. Under these circumstances the amylase is adsorbed by the ion-exchanger. The enzyme is then eluted with acetate buffer of pH 4.0 with increasing ionic strength. The enzyme activity in the eluate follows the protein content in a symmetrical peak. The peak material shows a single sharp protein band by SDS-polyacrylamid gel electrophoresis. The MW is about 70,000 Dalton. pI is 8.5 as determined by iso-electric focusing. The specific activity is 325 MANU/mg protein of the crystallized, redissolved and freeze dried product.

### Immunological properties

Monospecific antiserum was generated by immunizing rabbits with purified maltogenic amylase according to the method described by N. H. Axelsen et al., A Manual of Quantitative Immunoelectrophoresis (Oslo 1973) chapter 23.

Crossed immunoelectrophoresis according to the same authors of crude C599 amylase against this serum gave a single peak of immunoprecipitate confirming the monospecificity of the antiserum.

### Enzyme chemical properties

The dependence of the activity of the maltogenic amylase of this invention on pH and temperature was determined by the method described above using a reaction mixture in which pH and temperature were adjusted to predetermined values.

Reference is again made to the attached drawings in which

Figure 1 graphically illustrates the relative activity plotted against temperature (substrate 4% soluble starch, pH 5.5 (0.1 M acetate), 30 minutes reaction time) and

Figure 2 graphically illustrates the relative activity plotted against pH (temp. 60°C, substrate 2% soluble starch, 30 minutes reaction time, MC Ilvaine buffer).

It appears from the drawings that C599 maltogenic amylase has an activity optimum at pH 5.5 of about 60°C and that its pH optimum is in the range of 4.5—6.0. More than 50% of the maximum activity is still found at 80°C.

In order to determine the thermostability of the maltogenic enzyme the enzyme preparation, 1500 E/g, was mixed with 0.1 M acetate buffer (150 mg/ml) of pH 5.5 at a temperature of 50°C, 60°C, and 70°C, respectively. The residual amylase activity was determined by the method described above. The results are presented in the following table:

TABLE I

Temperature	Time min.	Percent residual activity
50	0	100
	15	100
	30	100
	60	100
60	0	100
	15	100
	30	100
	60	100
70	0	100
	15	90
	30	80
	60	75

After 60 minutes at 70°C 75% of the enzyme activity is retained. None of the known  $\beta$ -amylases exhibits such a good thermostability.

The influence of a variety of agents on the activity of the maltogenic amylase of the present invention is shown in the following Table II.

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TABLE II  
Inhibition of C599-amylase

	Inhibitors	Residual activity after 60 min. at room temperature, %
5	None	100
	PCMB, 1mM	92
	EDTA, 1mM	104
10	Schardinger- $\alpha$ -cyclodextrin, 1%	109
	Schardinger- $\beta$ -cyclodextrin, 1%	107
	CaCl <sub>2</sub> 1mM	85
	10mM	73
	KCl 1mM	95
15	10mM	94
	MgCl <sub>2</sub> 1mM	95
	10mM	93
	CoCl <sub>2</sub> 1mM	91
	10mM	44
20	FeCl <sub>3</sub> 1mM	96
	10mM	74
	MnCl <sub>2</sub> 1mM	78
	10mM	52
	NaCl 1mM	98
25	10mM	96
	CuCl <sub>2</sub> 1mM	10
	10mM	1
	ZnCl <sub>2</sub> 1mM	51
	10mM	15
30	BaCl <sub>2</sub> 1mM	98
	10mM	92
	AlCl <sub>3</sub> 1mM	98
	10mM	84
35	HgCl <sub>2</sub> 0.1mM	3
	1mM	0

Ions of heavy metals as Hg<sup>++</sup> and Ca<sup>++</sup> inhibit the activity of C599 amylase, whereas neither PCMB, EDTA or Schardinger-cyclodextrins have any effect on the activity.

## 40 Cloning of the maltogenic amylase gene from *Bacillus* C599

As described in further detail below, the maltogenic amylase gene can be closed and expressed in *B. subtilis* in the following way:

Chromosomal DNA from C599 is partially degraded with restriction enzyme MboI (Biolabs Cat. No. 147). Fragments in the range of 4—12 kb are isolated and ligated (with DNA ligase (Biolabs Cat. No. 202)) with *E. coli* plasmid pACYC184 (Chang et al., J. Bacteriol. 134: 1141—56, 1978), which has been cut with restriction enzyme BamHI (Biolabs Cat. No. 136).

Plasmid pACYC184 confers resistance to both tetracyclin and chloramphenicol and contains a single restriction site for the restriction enzyme BamHI. Insertion of DNA in the BamHI site destroys the capacity to confer resistance to tetracyclin but not to chloramphenicol.

50 The ligation mixture is transformed into competent *E. coli* cells. The transformed cells are plated on an appropriate selective medium containing soluble starch and chloramphenicol. Chloramphenicol resistant transformants harbouring a closed fragment in the BamHI site are identified as being tetracyclin sensitive. Among those, transformants exhibiting amylase activity are identified by the pale halo appearing around the colonies upon exposure of the starch containing agar to iodine vapour. One such transformant

55 harbours a first recombinant plasmid containing a gene coding for the novel maltogenic amylase. For subcloning into *B. subtilis* plasmid pBD64 (a derivative of *Staphylococcus aureus* plasmid pUB110 (gryczan et al., J. Bacteriol. 141: 246—53, 1980)) is used. pBD64 is capable of replicating in *B. subtilis* and confers resistance to kanamycin and chloramphenicol.

pBD64 is cleaved with BamHI and ligated with the above prepared first recombinant plasmid partially 60 cleaved with Sau3AI (Biolabs Cat. No. 169). This subcloning is preferably carried out by means of the so-called rescue technique (Gryczan et al., Mol. Gen. Genet. 177: 459—67, 1980) using an amylase-negative *B. subtilis* strain harbouring plasmid pUB110, a plasmid from *Staphylococcus aureus* which can be transformed into *B. subtilis*.

Transformed cells of the pUB110 harbouring *B. subtilis* strain are then plated on an appropriate 65 selective medium containing soluble starch and chloramphenicol. An Amy<sup>+</sup> transformant harbouring a

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second recombinant plasmid is identified as above and plasmid from this transformant is isolated and transformed into an amylase-negative *Bacillus subtilis* which does not harbour pUB110. These transformed cells are then plated on an appropriate selective medium and Amy<sup>+</sup> transformants harbouring the above second recombinant plasmid are identified.

The following examples are presented as illustrative embodiments of this invention and are not intended as specific limitations thereof.

### Example 1

- Preparation of maltogenic amylase from *Bacillus* strain C599, deposit number NCIB 11837  
The C599 culture was grown at 60°C for 1—2 days on the following agar:

Bacto dextrose	2 g
Bacto agar	25 g
Ammonia sulphate	0.5 g
Trace metals+salts as in Bacto Carbon Base (Difco Manual)	
Water	1000 ml

### Inoculum

A freeze-dried culture from the above growth medium was propagated in 500 ml baffled shake flasks in 100 ml of the following substrate:

Bacto trypton	10 g
Glucose	10 g
Potassium hydrogen phosphate	3 g
Water	1000 ml

Incubation was performed for 1—2 days at 50—55°C.

### a) Batch fermentation

500 ml shake flasks were charged with 100 ml of a substrate having the following composition:

NZ-case (Sheffield)	10 g
Yeast extract (Bacto)	5 g
Potassium hydrogen phosphate	3 g
Maltodextrin	10 g
Water	1000 ml

The shake flasks were inoculated with 1—5 ml of the above inoculum. Incubation was performed at 50°C for 2—3 days.

The resulting fermentation broth contained about 10—20 U per ml.

Upscaling from shake flasks to 550 liter steel fermentator can be conducted in a stepwise fashion by increasing the volume of the culture medium by a factor from 3 to 5 in each step.

In 550 liter scale the yield was about 5 U per ml.

### b) Continuous fermentation

Continuous fermentation was carried out with TMP and SMP substrates having the following composition:

TMP-substrate:	
Trypton (Bacto)	30 g
Maltodextrin (MC03L)	20 g
Potassium hydrogen phosphate	3 g
Pluronic	0.5 g
Water	1000 ml
SMP-substrate:	
Soy tone (Difco)	20 g
Maltodextrin	10 g
Potassium hydrogen phosphate	3 g
Pluronic	0.5 g
Water	1000 ml

The fermentation was carried out in an Eschweiler fermentor, type S 10 with 1 liter working volume.



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The fermentation was started up with 100 ml of the above inoculum and the substrate dosage was started after 24 hours at 55°C.

The pH was adjusted to 6.5 with 3% sulphuric acid and the temperature was kept at 55°C.

- 5 Aerating: 1 liter/liter substrate/minute  
Stirring: 1000 rpm  
Dilution rate: D=0.05 hr

Under the above mentioned conditions the activity yield was 50—75 U per ml on TMP and 40—50 U per ml on SMP.

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### Example 2

Cloning of the maltogenic amylase gene from *Bacillus* C599 into *Bacillus subtilis*

#### A. Microorganisms and plasmids

- 15 All *Bacillus subtilis* strains were derivatives of *B. subtilis* 168 (Spizizen, Proc. Natl. Acad. Sci. 44:1072—78, 1958).

DN304: *aro1906 sacA321 amy* is a Met<sup>+</sup> transformant of QB1133 (Steinmetz et al., Mol. Gen. Genet 148: 281—85, 1976) and has been deposited with the NCIB on 7.3.84 and accorded the reference number 11957. DN314 is DN304 pUB110 and DN311 is DN304 pBD64. Plasmids pUB110 and pBD64 (Gryczan et al., J. Bacteriol. 134: 318—329 1978, and Gryczan et al., J. Bacteriol. 141: 246—53, 1980) were isolated from *B. subtilis* strains BD366 and BD624, respectively. pUB110 and pBD64 both confer resistance to kanamycin and pBD64 also to chloramphenicol. *B. subtilis* strains 168, QB1133, BD366 and BD624 can be obtained from the Bacillus Genetic Stock Center, Columbus, Ohio, USA (strain file number BGSC 1A1, 1A289, 1E6 and 1E22, respectively). All *Escherichia coli* strains were derivatives of *E. coli* K-12. *E. coli* No. 802 met<sup>-</sup> m<sup>+</sup> gal<sup>+</sup> lac (Wood, J. Mol. Biol. 16: 118—33 1966) and *E. coli* MC1000: Δ (*ara-leu*) 7697 *ara* D 139 Δ*lac* × 74 gal<sup>+</sup> K gal<sup>+</sup> U str<sup>+</sup> A (Casadaban et al., J. Mol. Biol. 138: 179—207, 1980) harbouring plasmid pACYC184 (Chang et al., J. Bacteriol. 134:1141—56 1978) have both been deposited (NCIB No. 11958 and NCIB No. 11956) on 7th March 1984.

#### B. Transformation of *E. coli*

- 30 An overnight culture of *E. coli* K-12 strain No. 802 in LB (10 g Bacto tryptone, 5 g Bacto yeast extract and 10 g NaCl per liter water, pH 7.0) was diluted 100 fold in 500 ml LB and grown at 37°C to OD<sub>450</sub>=0.4. The culture was chilled, left 15 min. on ice spun for 15 min. at 3000 rpm (in a Sorvall GS3 rotor), resuspended in 200 ml cold 0.1 M CaCl<sub>2</sub> left on ice for 20 min. spun for 10 min. at 3000 rpm, resuspended in 5 ml cold 0.1 M CaCl<sub>2</sub> and left on ice for 20 hours. Cold glycerol was then added to 10% and aliquotes were frozen in liquid nitrogen and stored at -70°C. Frozen cells were thawed on ice, DNA was added, the mixture incubated 45 min. on ice, 2 min. at 37°C and then plated on an appropriate selective medium.

#### C. Transformation of *Bacillus subtilis*

- 40 Competent *Bacillus subtilis* cells were prepared according to Yasbin et al. (J. Bacteriol. 121: 296—304, 1975). Cells were then harvested by centrifugation (7000 rpm, 3 min.), resuspended in one tenth volume of supernatant including 20% glycerol, frozen in liquid nitrogen and stored at -70°C. For transformation, frozen cells were thawed at 42°C and mixed with one volume buffer (Spizizen's minimal medium (Spizizen, Proc. Natl. Acad. Sci. USA 44:1072—78, 1958) with 0.4% glucose, 0.04 M MgCl<sub>2</sub> and 0.002 M EGTA). DNA was added and the mixture incubated with shaking at 37°C for 20 min. Cells were then plated on appropriate selective media.

#### D. Preparation of plasmid pACYC184 from *E. coli*

- 50 *E. coli* K-12 strain MC1000 harbouring plasmid pACYC184 was grown overnight in 250 ml LB, 0.4% glucose, 20 μg/ml chloramphenicol. Cells were harvested by centrifugation and resuspended in 4 ml Buffer 1 (0.025 M Tris · HCl, pH=8.0, 0.01 M EDTA, 0.05 M glucose, 2 mg/ml lysozyme). The suspension was incubated at 0°C for 15 min and then mixed with 8 ml Buffer 2 (0.2 M NaOH, 1% SDS). Then 6 ml Buffer 3 (3 M NaAcetate, pH=4.8) was added, the mixture kept at 0°C for 60 min. followed by centrifugation for 20 min. at 19000 rpm (ca. 45000 g in Sorvall SS34 rotor). The supernatant was precipitated with 0.6 vol cold isopropanol and resuspended in 1.2 ml 5TE (0.05 M Tris · HCl, pH=8.0, 0.005 M EDTA), plus 20 μl boiled RNase A (Boehringer) (2 mg/ml). 30 min. later the solution was layered on top of 4.0 ml Buffer 4 (80 g CsCl plus 56 ml 5TE) and 0.1 ml EtBr (ethidium bromide) in a VTI65 tube. The mixture was centrifuged at 45000 rpm for 20 h. The plasmid was then removed from the tube, dialyzed and extracted as described in section G.

#### 60 E. Preparation of plasmid pBD64 from *Bacillus subtilis* DN311

- Plasmid was prepared as described for *E. coli* strains (see section D) but with the following modifications. Growth was in LB including 0.01 M potassium phosphate, pH=7.0 and 6 μg/ml chloramphenicol. After harvest, cells were incubated at 37°C with lysozyme. Buffer 2 was replaced by a mixture of one volume Buffer 2 and three volumes Buffer 5 (0.2 M glycine, 0.2 M NaCl and 1% SDS). The following steps were the same as in D.

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### F. Small scale preparation of plasmids from *B. subtilis*

Plasmid from 5 ml *B. subtilis* in LB (including 0.01 M phosphate pH=7.0 and appropriate antibiotics) was prepared as in section E except: 1: volumes of buffers were reduced four fold. 2: 0.5 ml phenol and 0.5 ml chloroform are added after Buffer 3. 3: After centrifugation at 19000 rpm, the supernatant was precipitated with ethanol, resuspended in 400 µl Buffer 6 (0.05 M Tris · HCl pH=8.0, 0.1 M NaAcetate), the plasmid was again precipitated, resuspended in 400 µl Buffer 6, precipitated, washed and resuspended in 100 µl TE with 1 µg/ml boiled RNase A (Boehringer).

### G. Preparation of chromosomal DNA from *Bacillus* C599

A pellet of frozen cells from about 50 ml culture was resuspended in 1.1 ml Buffer (0.05 M Tris · HCl, pH=7.4, 0.1 M NaCl, 25% sucrose). 100 µl lysozyme (25 mg/ml) and 150 µl EDTA (0.5 M, pH=8.0) were added. The mixture was incubated at 37°C for 30 min. 2 ml 0.2% SDS was added followed by incubation for 30 min. at 37°C. 1 g CsCl and 0.05 ml EtBr (10 mg/ml) were added per 0.95 ml mixture and the mixture was centrifuged at 45000 rpm, 15°C, for 20 hours in a VTi65 rotor (Beckman).

The DNA was located under a long wave UV lamp and removed by puncturing the tube with a syringe. EtBr was extracted with isopropanol and the solution dialyzed for 2 hours against TEE (0.01 M Tris · HCl, pH=8.0, 0.01 M EDTA). The solution was then adjusted to 8 ml with TEE and extracted twice with phenol and once with chloroform. The DNA was precipitated with 0.1 M NaCl and cold ethanol and dissolved in 1 ml TE (0.01 M Tris · HCl, pH=8.0, 0.001 M EDTA). The solution of chromosomal DNA (chr. DNA) was kept at 4°C.

### H. Partial cutting and fractionation of chr. DNA from *Bacillus* C599.

60 µg chr. DNA from C599 (see section G) was cut in 900 µl buffer (0.01 M Tris · HCl, pH=7.4, 0.075 M NaCl, 0.01 M MgCl<sub>2</sub>, 0.006 M mercaptoethanol, 100 µg/ml gelatine) with 10 units MboI (Biolabs Cat. No. 147) at 37°C. After 10 min. and 40 min., 450 µl samples were extracted with phenol, precipitated with 0.1 M NaCl and cold ethanol. Each sample was dissolved in 100 µl TEE. 100 µl DNA was loaded per 12 ml sucrose gradient (Maniatis T. et al., Cell 15: 687—701, 1978) and centrifuged at 27000 rpm for 22 hours at 20°C in a SW41 rotor (Beckman).

0.5 ml fractions were tapped after puncturing the bottom of the tube and precipitated with cold ethanol. The DNA was dissolved in 50 µl TE and the size of the DNA in each fraction estimated on a 0.7% agarose gel stained with 0.5 µg/ml EtBr. Fractions containing DNA from about 4—12 kb were pooled, phenol extracted, ethanol precipitated and dissolved in TE.

### I. Isolation of recombinant plasmid containing an *amylase* gene

4 µg pACYC184 (see section D) was cut with 8 U BamHI (Biolabs Cat. No. 136) for 1 hour, 37°C in 50 µl buffer (0.006 M Tris · HCl, pH=8.0, 0.15 M NaCl, 0.006 M MgCl<sub>2</sub>, 0.006 M mercaptoethanol, 100 µg/ml gelatine). The linear DNA was treated with calf intestine alkaline phosphatase (Sigma P 4502), (Goodman et al., Methods in Enzymology, 68: 75—90, 1979). 0.4 µg BamHI and phosphatase treated pACYC184 was then ligated with ca. 1 µg C599 chr. DNA from sucrose gradients with about 100 U DNA ligase (Biolabs Cat. No. 202) for 4 hours, 16°C in 100 µl buffer (0.066 M Tris · HCl, pH=7.5, 0.01 M MgCl<sub>2</sub>, 25 µg/ml gelatine, 0.001 M ATP, 0.01 M DTT). The ligated DNA was transformed into competent *E. coli* strain No. 802 as described in section B.

The cells were plated on freshly poured agar plates consisting of two layers: At the bottom, 10 ml LB agar with 0.5% soluble starch and 60 µg/ml chloramphenicol. At the top 25 ml of the same agar but without chloramphenicol. After incubation overnight at 37°C, about 1200 chloramphenicol resistant transformants appeared. Approx. 600 of these were tetracycline sensitive indicating that the plasmid of these transformants harboured a cloned fragment in the BamHI site. Among those 600 colonies (representing a gene bank of C599) one strain, named DN400, exhibited amylase activity as indicated by the pale halo appearing around this colony upon exposure of the starch containing agar to vapour of iodine. Strain DN400 was shown to harbour a plasmid, named pDN400, of approx. 14000 basepairs including the amylase coding gene.

### J. Subcloning of pDN400 in *Bacillus subtilis*

About 1 µg of pDN400 (constructed as described in section I and prepared from *E. coli* strain DN400 as described for pACYC184 in section D) was cut at 37°C in 100 µl buffer (0.006 M Tris · HCl, pH=7.5, 0.05 M NaCl, 0.005 M magnesium chloride, 100 µg/ml gelatine) with 0.06 U Sau3AI (Biolabs Cat. No. 169). 25 µl aliquotes were transferred to phenol after 10, 20, 30 and 40 min and were phenolextracted and precipitated with 0.1 M NaCl and cold ethanol. Half of the DNA was ligated (see section H) with 0.4 µg plasmid pBD64 (see section E), which had been cut with BamHI (as described for pACYC184 in section I).

A *Bacillus subtilis* strain named DN314 was then transformed (see section C) with the ligation mixture and plated on LB agar plates containing 0.01 M potassium phosphate pH=7.0, 0.5% soluble starch and 6 µg/ml chloramphenicol. Among ca. 6000 transformants one Amy<sup>+</sup> (starch-degrading as tested with iodine) was identified.

Plasmid from this strain was isolated (as described in section F) and transformed into a *Bacillus subtilis* strain, named DN304, (as described in section C). One Amy<sup>+</sup> transformant strain, named DN463,

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harbouring plasmid pDN452 was isolated. As described in the following Example 3 cultivating of DN463 provided improved yields of the novel thermostable amylase product according to the present invention.

### Example 3

- 5 Preparation of the thermostable, maltogenic amylase from *Bacillus subtilis* strain DN463

A culture of the above cloned microorganism DN463 was inoculated in 500 ml shake flasks on 100 ml of the following substrate:

10	Liquefied starch	12,5% w/v (tap water)
	Soy meal	7,5%
	Na <sub>2</sub> HPO <sub>4</sub>	1%

5 µg/ml chloramphenicol was added to the above substrate before the inoculation.

Incubation was performed at 30°C for 3—4 days.

- 15 The culture broth was centrifugated for 20 min at 6000 g. The centrifugate containing about 200 U/ml was used directly in the following example.

### Example 4

- 20 Substrates for saccharification were prepared by redissolving a 7DE spray-dried maltodextrin in deionized water and making up to approximately 30% D.S. The saccharification experiments were carried out in standard 500 ml laboratory batch reactors. Aliquots of this substrates were heated to 60°C and the pH adjusted to 5.5 and 50 amylase units/g D.S. were then added. After 72 hours at 60°C the content of glucose, maltose and maltotriose in the syrup was as follows:

25	glucose:	5%
	maltose:	67%
	maltotriose:	0%

- 30 Saccharification with 25 β-amylase unit/g D.S. Biozym MII (soy bean β-amylase, 20.000 β-amylase/g) under the same conditions gives a syrup containing 0.3% glucose, 61% maltose and 7% maltotriose.

The features disclosed in the foregoing description, in the following claims and/or in the accompanying drawings may, both separately and in any combination thereof, be material for realising the invention in diverse forms thereof.

### 35 Claims

1. A maltogenic amylase enzyme characterised by having a temperature optimum measured at 30 min reaction time in acetate buffer (0.1 M) at pH 5.5 of about 60°C, a pH optimum at 30 min reaction time as determined in a MC Ilvaine buffer at 60°C of from 4.5 to 6, a residual activity after 60 minutes at 70°C in acetate buffer (0.1 M) at pH 5.5 of at least 75% and being obtainable by cultivation in a suitable nutrient medium of *Bacillus* strain NCIB 11837.

- 40 2. A process for the preparation of a maltogenic amylase enzyme according to Claim 1, wherein *Bacillus* strain NCIB 11837 or a variant or mutant thereof productive of this enzyme is cultivated in a suitable nutrient medium containing carbon and nitrogen sources and inorganic salts.

- 45 3. A process according to Claim 2 wherein the maltogenic amylase enzyme is recovered from the culture broth.

4. A process for preparing a maltogenic amylase enzyme product according to Claim 1, wherein a transformed host microorganism belonging to the *Bacillus* group and containing the gene coding for the maltogenic amylase produced by *Bacillus* strain NCIB 11837 is cultivated in a suitable nutrient medium containing carbon and nitrogen sources and inorganic salts.

- 50 5. A process according to Claim 4 wherein the maltogenic amylase enzyme is recovered from the culture broth.

6. A process according to Claim 4 wherein the host microorganism is a *Bacillus subtilis*.

- 55 7. A process according to Claim 4 wherein the host organism is *Bacillus subtilis* strain 168 or mutants or variants thereof.

8. A process according to Claim 5 wherein the donor microorganism is *Bacillus* strain NCIB 11837.

9. A process for producing a recombinant plasmid containing the gene coding for the maltogenic amylase according to Claim 1 comprising cutting chromosomal DNA from a donor microorganism productive of said amylase with an appropriate restriction enzyme to obtain a linear DNA-sequence containing the amylase coding gene, cutting a suitable vector with an appropriate restriction enzyme to obtain a second linear DNA-sequence and ligating the linear DNA-sequences to obtain a recombinant plasmid containing the amylase gene, characterised in that the donor microorganism is *Bacillus* strain NCIB 11837.

10. A process according to Claim 9, wherein the vector is a *E. coli* plasmid.

- 65 11. A process according to Claim 10, wherein the *E. coli* plasmid is pACYC184.

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12. A process according to Claim 9 further comprising ligation of the maltogenic amylase gene from the said recombinant plasmid with a plasmid able to replicate in a *Bacillus subtilis* host.

13. A process according to Claim 12 wherein the plasmid enabling replication in *Bacillus subtilis* is plasmid pBD64 or pUB110 or a derivative of one of said plasmids.

14. A process according to Claim 9 comprising cutting chromosomal DNA from *Bacillus* strain NCIB 11837 with the restriction enzyme MboI, isolating DNA-fragments in the range of 4—12 kb, ligating with *E. coli* plasmid pACYC184, transforming into *E. coli* cells, identifying starch degrading transformants harbouring plasmids containing the amylase gene, cutting said plasmids with restriction enzyme Sau3AI and ligating with plasmid pBD64 which has been cut with the restriction enzyme BamHI.

15. A recombinant plasmid containing the gene coding for the maltogenic amylase according to Claim 1.

16. The recombinant plasmid according to Claim 15 further comprising at least the partial nucleotide sequence of plasmid pBD64 or pUB110 or derivatives thereof and the DNA sequence coding for said maltogenic amylase.

17. The recombinant plasmid of Claim 16 further comprising the plasmid illustrated in Figure 3 hereof.

18. A process for producing high purity maltose syrup comprising treating starch in an aqueous medium with the maltogenic amylase enzyme according to Claim 1 in the optional presence of  $\alpha$ -1,6-glucosidase.

### 20 Patentansprüche

1. Maltose erzeugendes Amylase-Enzym, dadurch gekennzeichnet, daß es ein bei 30 min Reaktionszeit in Acetatpuffer (0,1 M) bei pH 5,5 gemessenes Temperaturoptimum von etwa 60°C, bei 30 min Reaktionszeit ein in einem MC-Ilvainpuffer bei 60°C bestimmtes pH-Optimum von 4,5 bis 6 und eine Restaktivität nach 60 min. bei 70°C in Acetatpuffer (0,1 M) bei pH 5,5 von wenigstens 75% besitzt und durch Kultivieren des *Bacillus*-stamms NCIB 11837 in einem geeigneten Nährmedium erhältlich ist.

2. Verfahren zum Herstellen eines Maltose erzeugenden Amylase-Enzyms nach Anspruch 1, dadurch gekennzeichnet, daß der *Bacillus*-Stamm NCIB 11837 oder eine Variante oder Mutante desselben, die dieses Enzym produziert in einem geeigneten Nährmedium kultiviert wird, das Kohlenstoff- und Stickstoffquellen und anorganische Salze enthält.

3. Verfahren nach Anspruch 2, dadurch gekennzeichnet, daß das Maltose erzeugende Amylase-Enzym aus der Kulturflüssigkeit gewonnen wird.

4. Verfahren zum Herstellen eines Maltose erzeugenden Amylase-Enzymprodukts nach Anspruch 1, dadurch gekennzeichnet, daß ein transformierter Wirtsmikroorganismus, der zur *Bacillus*-Gruppe gehört und das Gen enthält, das für die Maltose erzeugende Amylase kodiert, hergestellt vom *Bacillus*-Stamm NCIB 11837, in einem geeigneten Nährmedium kultiviert wird, das Kohlenstoff- und Stickstoffquellen und anorganische Salze enthält.

5. Verfahren nach Anspruch 4, dadurch gekennzeichnet, daß das Maltose erzeugende Amylase-Enzym aus der Kulturflüssigkeit gewonnen wird.

6. Verfahren nach Anspruch 4, dadurch gekennzeichnet, daß der Wirtsmikroorganismus ein *Bacillus subtilis* ist.

7. Verfahren nach Anspruch 4, dadurch gekennzeichnet, daß der Wirtsorganismus der *Bacillus subtilis*-Stamm 168 ist oder Mutanten oder Varianten desselben.

8. Verfahren nach Anspruch 5, dadurch gekennzeichnet, daß der Donor-Mikroorganismus der *Bacillus*-Stamm NCIB 11837 ist.

9. Verfahren zum Herstellen eines rekombinanten Plasmids, welches das Gen, das für die Maltose erzeugende Amylase nach Anspruch 1 kodiert, enthält, wobei das Verfahren das Schneiden chromosomaler DNA aus einem Donor-Mikroorganismus, der besagte Amylase produziert, mit einem geeigneten Restriktionsenzym, um eine lineare DNA-Sequenz zu erhalten, die das Amylase-Kodierungsgen enthält, das Schneiden eines passenden Vektors mit einem geeigneten Restriktionsenzym, und eine zweite lineare DNA-Sequenz zu erhalten, und das Ligieren der linearen DNA-Sequenzen, um ein rekombinantes Plasmid, welches das Amylase-Gen enthält, zu erhalten, umfaßt, dadurch gekennzeichnet, daß der Donor-Mikroorganismus der *Bacillus*-Stamm NCIB 11837 ist.

10. Verfahren nach Anspruch 9, dadurch gekennzeichnet, daß der Vektor ein *E. coli*-Plasmid ist.

11. Verfahren nach Anspruch 10, dadurch gekennzeichnet, daß das *E. coli*-Plasmid pACYC184 ist.

12. Verfahren nach Anspruch 9, dadurch gekennzeichnet, daß es weiterhin die Ligation des Gens für die Maltose erzeugende Amylase aus besagtem rekombinanten Plasmid mit einem Plasmid, das in der Lage ist, in einem *Bacillus subtilis*-Wirt zu replizieren, umfaßt.

13. Verfahren nach Anspruch 12, dadurch gekennzeichnet, daß das Plasmid, welches die Replikation in *Bacillus subtilis* ermöglicht, das Plasmid pBD64 oder pUB110 oder eine Derivat von einem der besagten Plasmide ist.

14. Verfahren nach Anspruch 9, dadurch gekennzeichnet, daß es das Schneiden von chromosomaler DNA aus dem *Bacillus*-Stamm NCIB 11837 mit dem Restriktionsenzym MboI, das Isolieren von DNA-Fragmenten im Bereich von 4 bis 12 kb, das Ligieren mit dem *E. coli*-Plasmid pACYC184, das Transformieren in *E. coli*-Zellen, das Identifizieren von stärkeabbauende Transformanten, die Plasmide

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beinhalten, welche das Amylase-Gen enthalten, das Schneiden besagter Plasmide mit dem Restriktionsenzym Sau3A1 und das Ligieren mit dem Plasmid pBD 64, das mit dem Restriktionsenzym BamH1 geschnitten worden ist, umfaßt.

15. Rekombinantes Plasmid, welches das Gen enthält, das für die Maltose erzeugende Amylase nach Anspruch 1 kodiert.

16. Rekombinantes Plasmid nach Anspruch 15, dadurch gekennzeichnet, daß es weiterhin wenigstens die partielle Nukleotid-Sequenz von Plasmid pBD64 pUB110 oder Derivaten derselben und die DNA-Sequenz, die für besagte Maltose erzeugende Amylase kodiert, umfaßt.

17. Rekombinantes Plasmid nach Anspruch 16, dadurch gekennzeichnet, daß es weiterhin das in 10 beiliegender Zeichnung Figur 3 dargestellte Plasmid umfaßt.

18. Verfahren zum Herstellen von hochreinem Maltosesirup, gekennzeichnet, durch das Behandeln von Stärke in einem wässrigen Medium mit dem Maltose erzeugenden Amylase-Enzym nach Anspruch 1 in fakultativer Gegenwart von  $\alpha$ -1,6-Glucosidase.

### 15 Revendications

1. Une enzyme amylase maltogénique, caractérisée en ce qu'elle a une température optimale mesurée pour un temps de réaction de 30 min dans du tampon acétate (0,1 M) à pH 5,5 d'environ 60°C, un pH optimal pour une durée de réaction de 30 min comme déterminé dans un tampon de Mac Ilwaine à 60°C de 20 4,5 à 6, une activité résiduelle après 60 minutes à 70°C dans le tampon acétate (0,1 M) à pH 5,5 d'au moins 75% et en ce qu'elle peut être obtenue par culture dans une milieu nutritif approprié de *Bacillus* souche NCIB 11837.

2. Un procédé pour la préparation d'une enzyme amylase maltogénique selon la revendication 1, dans lequel on cultive *Bacillus* souche NCIB 11837 ou un de ses variants ou mutants producteurs de cette 25 enzyme dans un milieu nutritif approprié contenant des sources de carbone et d'azote et des sels minéraux.

3. Un procédé selon la revendication 2, dans lequel l'enzyme amylase maltogénique est récupérée à partir du bouillon de culture.

4. Un procédé pour préparer une enzyme amylase maltogénique selon la revendication 1, dans lequel on cultive un micro-organisme hôte transformé appartenant au groupe *Bacillus* et contenant le gène 30 codant pour l'amylase maltogénique produite par *Bacillus* souche NCIB 11837 dans un milieu nutritif approprié contenant des sources de carbone et d'azote et des sels minéraux.

5. Un procédé selon la revendication 4, dans lequel l'enzyme amylase maltogénique est récupérée à partir du bouillon de culture.

6. Un procédé selon la revendication 4, dans lequel le micro-organisme hôte est un *Bacillus subtilis*.

7. Un procédé selon la revendication 4, dans lequel l'organisme hôte est *Bacillus subtilis* souche 168 ou 35 ses mutants ou variants.

8. Un procédé selon la revendication 5, dans lequel le micro-organisme donneur est *Bacillus* souche NCIB 11837.

9. Un procédé pour produire un plasmide recombinant, contenant le gène codant pour l'amylase 40 maltogénique selon la revendication 1, comprenant la section d'ADN chromosomique d'un micro-organisme donneur producteur de ladite amylase avec une enzyme de restriction appropriée, pour obtenir une séquence linéaire d'ADN contenant le gène codant pour l'amylase, la section d'un vecteur approprié avec une enzyme de restriction appropriée pour obtenir une seconde séquence linéaire d'ADN et la ligature des séquences linéaires d'ADN pour obtenir un plasmide recombinant contenant le gène de l'amylase, 45 caractérisé en ce que le micro-organisme donneur est *Bacillus* souche NCIB 11837.

10. Un procédé selon la revendication 9, dans lequel le vecteur est un plasmide d'*E. coli*.

11. Un procédé selon la revendication 9, dans lequel le plasmide d'*E. coli* est pACYC184.

12. Un procédé selon la revendication 9, comprenant de plus la ligature du gène de l'amylase 50 maltogénique dudit plasmide recombinant avec un plasmide capable de réplication dans un hôte *Bacillus subtilis*.

13. Un procédé selon la revendication 12, dans lequel le plasmide permettant la réplication dans *Bacillus subtilis* est le plasmide pBD64 ou pUB110 ou un dérivé d'un desdits plasmides.

14. Procédé selon la revendication 9 comprenant la section de l'ADN chromosomique de *Bacillus* 55 souche NCIB 11837 avec l'enzyme de restriction Mbo I, l'isolement de fragments d'ADN dans la gamme de 4 à 12 kb, la ligature avec le plasmide d'*E. coli* pACYC184, la transformation dans des cellules d'*E. coli*, l'identification des transformants dégradant l'amidon hébergeant des plasmides contenant le gène de l'amylase, la section desdits plasmides avec l'enzyme de restriction Sau3A I et la ligature avec le plasmide pBD64 qui a été coupé avec l'enzyme de restriction BamH I.

15. Un plasmide recombinant contenant le gène codant pour l'amylase maltogénique selon la 60 revendication 1.

16. Le plasmide recombinant selon la revendication 15 comprenant de plus au moins la séquence nucléotidique partielle du plasmide pBD64 ou pUB110 ou de leurs dérivés et la séquence d'ADN codant pour ladite amylase maltogénique.

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17. Le plasmide recombinant de la revendication 16 comprenant de plus le plasmide illustré par la figure 3.

18. Un procédé pour produire un sirpo de maltose très pur comprenant le traitement de l'amidon dans un milieu aqueux avec l'enzyme amylase maltogénique selon la revendication 1, en présence  
5 facultativement d' $\alpha$ -1,6-glucosidase.

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FIG. 1

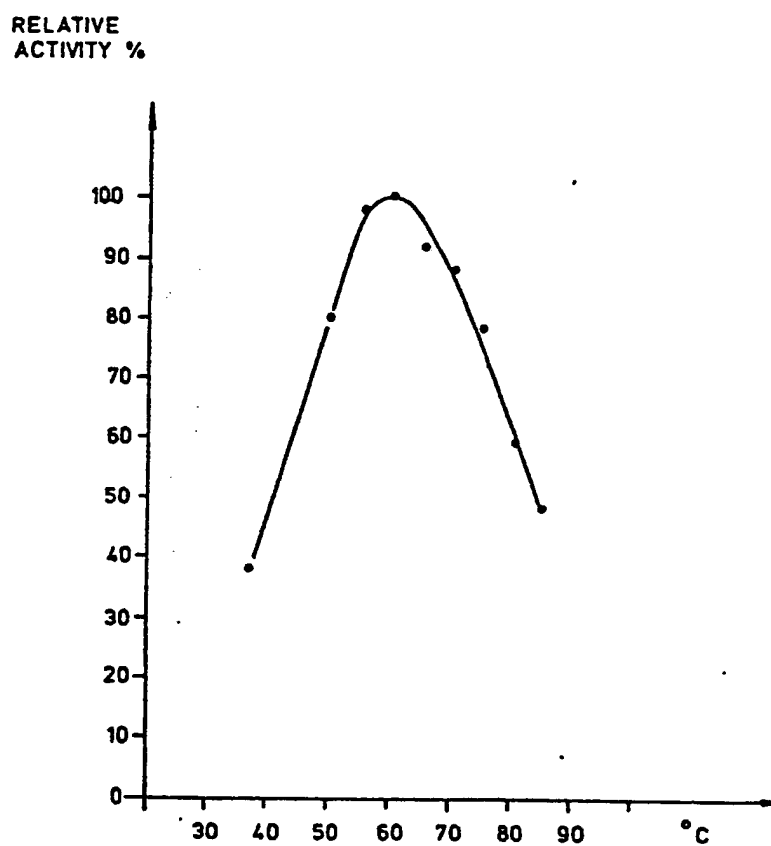


FIG. 2

RELATIVE  
ACTIVITY %

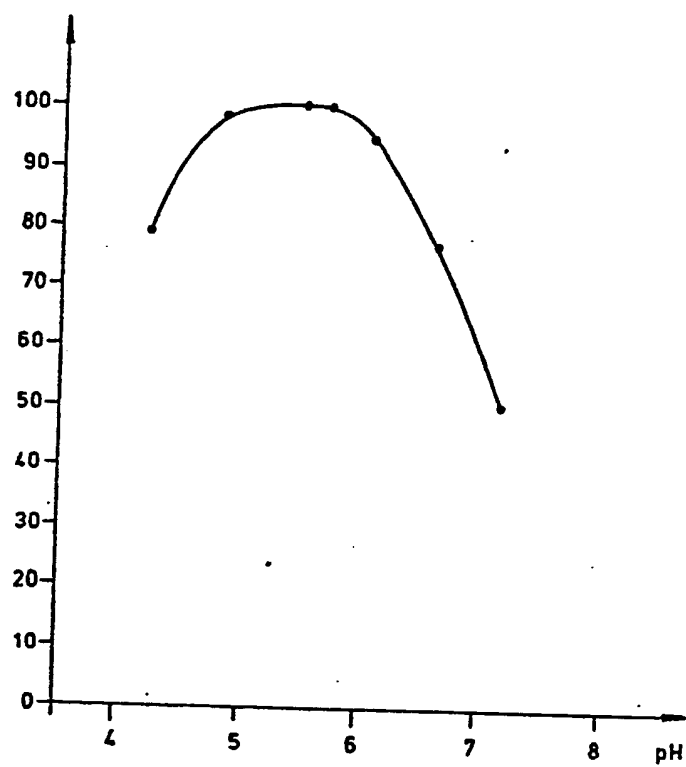




Fig. 3

